

PROPERTY	CONDITION	UNIT	METHOD	VALUE
<b>PHYSICAL</b>				
Light transmittance	3.2mm	%	ASTM D1003	90
Haze	3.2mm	%	ASTM D1003	<1.0
<b>THERMAL</b>				
Melt flow index	230°C, 3.8kg	g/10min	ASTM D1238	2.7
VICAT softening temperature	1kg	°C	ASTM D1525	98
Heat deflection temperature (18.6kg)	unannealed	°C	ASTM D648	78
	annealed	°C	ASTM D648	84
<b>MECHANICAL</b>				
IZOD Impact strength	with notch	kJ/m <sup>2</sup>	ASTM D256	3.7
Rockwell hardness	M scale	-	ASTM D785	61
Tensile strength	-	kgf/cm <sup>2</sup>	ASTM D638	490
Elongation	-	%	ASTM D638	85
Flexural strength	-	kgf/cm <sup>2</sup>	ASTM D790	880
Flexural modulus	-	kgf/cm <sup>2</sup>	ASTM D790	21,800
<b>GENERAL</b>				
Density	-	g/cm <sup>3</sup>	ASTM D792	1.17
Refractive index	-	-	ASTM D542	1.49
Water absorption	24hr	%	ASTM D570	0.4
Mold shrinkage	-	%	ASTM D955	0.4-0.8
Coefficient of linear expansion	-	1/°C	ASTM D696	7X10 <sup>-5</sup>
Flammability	-	-	UL94	HB

REMARKS : The listed values should be used for reference purpose only.